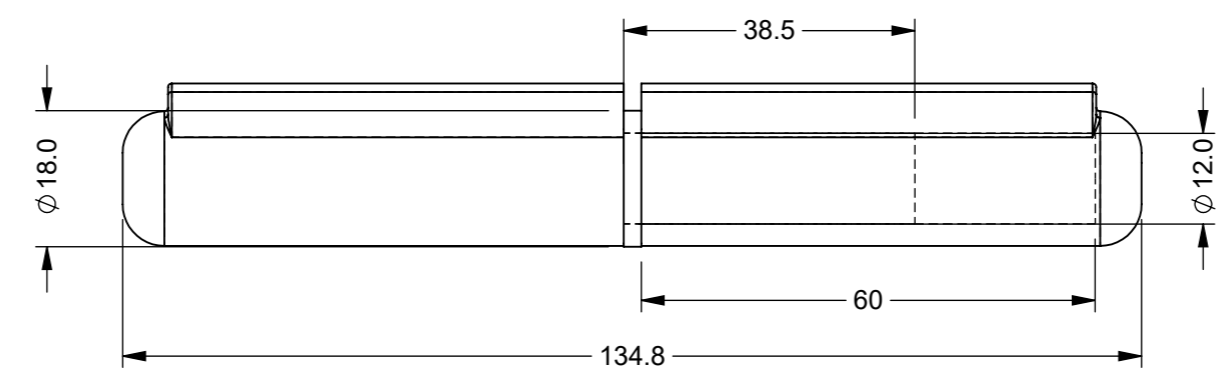
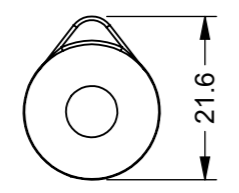
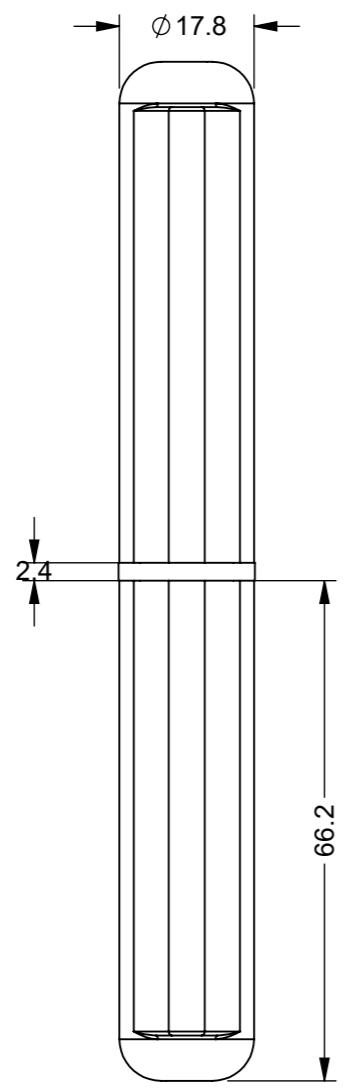
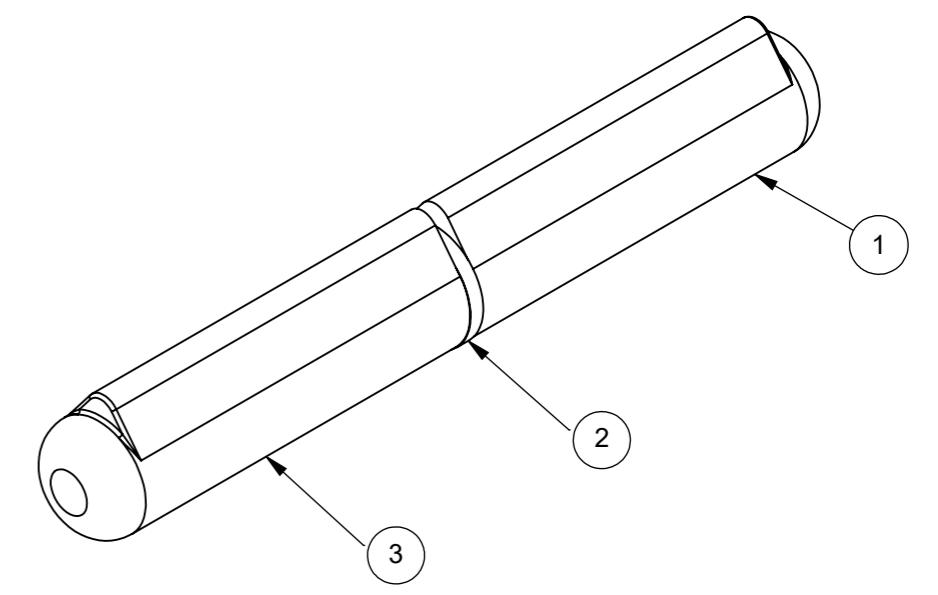


IF IN DOUBT ASK



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2217-008.iam	CARBON STEEL HINGE BASE	1
2	2217-008-2	BRASS BEARING WASHER	1
3	2217-008-3	CARBON STEEL MOUNTING BLOCK	1



ZONE	REV.	DESCRIPTION	DATE	APPROVED
	2	RE-DRAWN IN SOLIDWORKS & ADDED DIMS	28/07/2023	SR

UNLESS OTHERWISE STATED, ALL DIMENSIONS IN mm

TOLERANCES		SURFACE FINISH 1.6um Ra	
0.5 - 6	= ±0.1mm	FILLET RADII	0.5 TO 1.0
6 - 30	= ±0.2 mm	SQUARENESS	0.05 IN 25
30 - 120	= ±0.3 mm	PARALLELISM	0.05 IN 25
120 - 400	= ±0.5 mm	RUNOUT	0.1
400 - 1000	= ±0.8 mm	ANGLES	±0.5°
1000 - 2000	= ±1.2 mm		
2000 - 4000	= ±2.0 mm		

MATERIAL: SEE TABLE
 MASS: 0.26KG
 FINISH: NATURAL

DRAWN BY: SR
 CHECKED BY: AP
 DESCRIPTION: WELD ON LIFT - OFF HINGE - 134.7 O/A
 APPROVED BY: AP
 ORIGINATION DATE: 28/07/2023
 NUMBER: 2217-008
 REVISION: 2
 SHEET: 1 of 1
 A3

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 REMOVE ALL SHARP EDGES AND BURRS
 PART FINISHING AND MARKING TO CESF001



SCALE : PROPORTIONAL - DO NOT SCALE
 REF SCALE 1:1 WHEN PRINTED ON A3
 PROJECTION 3rd ANGLE