



IF IN DOUBT ASK

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ZONE	REV.	DESCRIPTION	DATE	APPROVED
	1	VALIDATION COMPLETE	29/02/2024	AP

REVISIONS

UNLESS OTHERWISE STATED, ALL DIMENSIONS IN mm	
TOLERANCES	
0.5 - 6	= ±0.1mm
6 - 30	= ±0.2 mm
30 - 120	= ±0.3 mm
120 - 400	= ±0.5 mm
400 - 1000	= ±0.8 mm
1000 - 2000	= ±1.2 mm
2000 - 4000	= ±2.0 mm
SURFACE FINISH 1.6µm Ra	
FILLET RADII 0.5 TO 1.0	
SQUARENESS 0.05 IN 25	
PARALLELISM 0.05 IN 25	
RUNOUT 0.1	
ANGLES ±0.5°	

MATERIAL: ALUMINIUM  
 MASS: N/A  
 FINISH: ANODISED

DRAWN BY: SR  
 CHECKED BY: AP  
 DESCRIPTION: RETRACTABLE UNDERBODY ACCESS STEP  
 A3



APPROVED BY: AP  
 ORIGINATION DATE: 29/02/2024  
 NUMBER: 5327-101  
 REVISION: 1  
 SHEET: 1 of 1  
 SCALE: PROPORTIONAL - DO NOT SCALE  
 REF SCALE 1:2 WHEN PRINTED ON A3  
 PROJECTION 3rd ANGLE

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 PART FINISHING AND MARKING TO CESF001